

Bottle Guide Assembly Installation

M017.1

Order:

1 - see list	Rear Bottle Guide Assembly
609,072,800.03	501 E-Models
610,071,300.03	600 E-Models
1 - see list	Front Bottle Guide Assembly
609,072,900.03	501 E-Models
610,071,400.03	600 E-Models

I) To Install Rear Bottle Guide To The Rear Spacer, Narrow Column:

1. Place "S" Clip (800,902,390.01) on the rear spacer so the locking barb secures the clip to the rear spacer. See figure 2.
2. Set the rear spacer in hole 24.
3. Hang the Guide to the rear spacer with the "S" Clip at the top. See figure 1.
4. Once installed, the Rear Bottle Guide stays in the vender.

II) To Install Front Bottle Guide Assembly:

1. Load all rear packages in the column.
2. Place the Front Bottle Guide Assembly in position as shown in figure 3, page 2.
3. Spring Clip end "A" (see figure 3) goes in the center hole at the top of the narrow column wall on the left (see figure 4).
4. Spring Clip end "B" (see figure 3) goes in the center hole at the top of the narrow column wall on the right (see figure 4).

III) To Load Packages If Column Is Sold-Out:

1. Unhook Spring Clip (901,700,990.01) ends "A" and "B" and remove Front bottle Guide Assembly.
2. Load all the rear packages with caps to the rear.
3. Hang the Front Bottle Guide Assembly in position.
 - A) Place the Front Bottle Guide Assembly in position as shown in figure 3.
 - B) Spring Clip end "A" (see figure 3) goes in the center hole "C" at the top of the narrow column wall on the left side (see figure 4).
 - C) Spring Clip end "B" (see figure 3) goes in the center hole at the top of the narrow column wall on the right (see figure 4).
4. Load all front packages with caps to the rear.
5. Ensure gate strips are open.

IV) To Load Packages If Column Is Partially Full:

1. Unhook Spring Clip ends "A" and "B" (see figure 3) of the Bottle Guide Assembly and remove the Front Bottle Guide Assembly.

Note: It may be necessary to remove front packages to remove the Front Bottle Guide Assembly.
2. Load all rear packages with caps to the rear. Note: It may be necessary to move front packages to the rear to help ease the installation of the Front Bottle Guide Assembly.
3. Hang the Front Bottle Guide Assembly in position.
 - A) Place the Front Bottle Guide Assembly in position as shown in figure 3.
 - B) Spring Clip end "A" (see figure 3) goes in the center hole at the top of the narrow column wall on the left (see figure 4).
 - C) Spring Clip end "B" (see figure 3) goes in the center hole at the top of the narrow column wall on the right (see figure 4).
4. Load all front packages with caps to the rear.
5. Ensure gate strips are open.

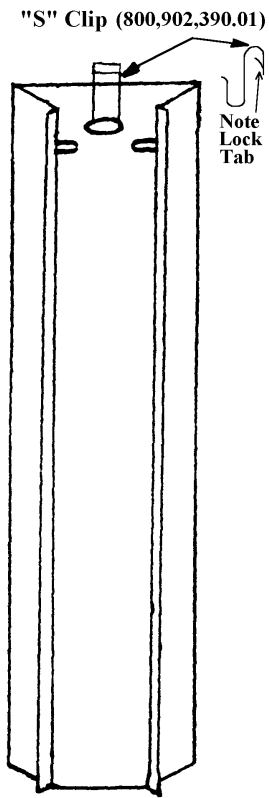


Figure 1
Rear Bottle Guide Assembly
(front view when installed)



Figure 2

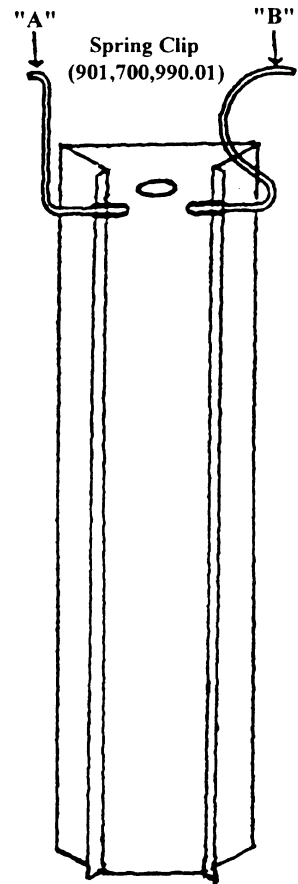


Figure 3
Front Bottle Guide Assembly
(front view when installed)

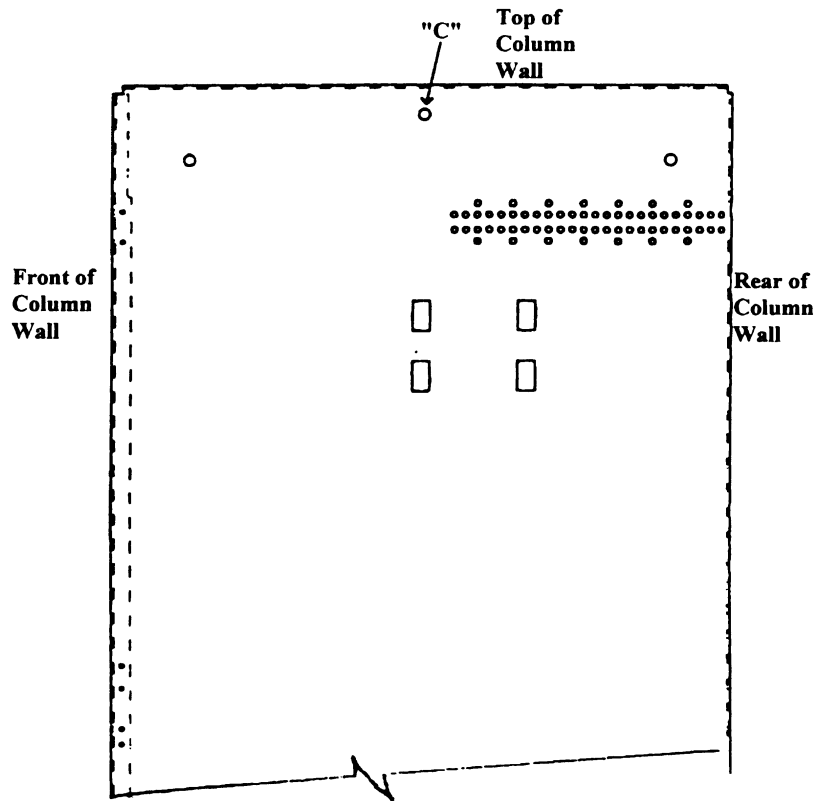


Figure 4
Narrow Column Wall
(side view of top half of column wall)